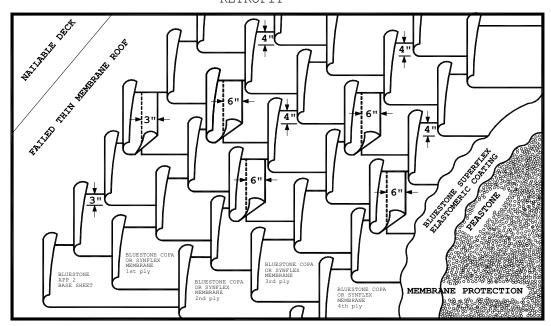
640 mil: 4 PLY BLUESTONE PREMIUM ROOFING SYSTEM * FULLY ADHERED page 9

NAILABLE DECK OVER A FAILED MEMBRANE ROOF RETROFIT



The top ply must have lap in the center of the underlying ply.

1. TYPE OF DECK:

Plywood, wood plank, gypsum, metal.

2. MATERIALS:

Acceptable Insulation

Approved fasteners

BLUESTONE APP 2 base sheet (optional)

BLUESTONE COPA 4 membrane (Co Polymer Alloy)

BLUESTONE SYNFLEX 4 membrane (SYNthetic FLEXene)

BLUESTONE SUPERFLEX ELASTOMERIC COATING

Pea stone, 1/2" fractured stone or slag

3. MECHANICAL ATTACHMENT OF BASE SHEET:

The base sheet shall be mechanically attached to the underlying roof deck using the architect approved number of fasteners. The base sheet shall have 3" overlaps and extend up the walls a minimum of 2 inches past the cant strip.

4. MEMBRANE INSTALLATION:

Starting at the low point of the roof, fully adhere the first ply of the BLUESTONE membrane by <u>HEAT WELDING</u> to the base sheet, making sure to stagger all of the end laps a minimum of 4'. Side laps must be 4" and end laps 6". Repeat this procedure thrice more, conforming to the above diagram. All side laps must be centered on the previously installed ply and all end laps must be staggered a minimum of 2' from the previously installed ply. ADHERING AND SEAMING THE BLUESTONE MEMBRANE WITH GLUES OR HOT ASPHALT WILL AUTOMATICALLY VOID THE WARRANTY.

5. MEMBRANE PROTECTION: The new roof will be coated with BLUESTONE <u>SUPERFLEX</u> ELASTOMERIC COATING at a minimum rate of 10 gals. per 100 sq. ft. and covered with pea stone, 1/2" fractured stone or slag at a minimum rate of 2 lbs. per sq. ft. On roofs that pond water, BLUESTONE <u>F.A.R.</u>, (<u>Flat Asphalt Roofcoating</u>) is recommended at a rate of 7 gallons per 100 sq. ft. and covered with the afore mentioned stone at a minimum rate of 3 lbs. per sq. ft. SUNSHIELD ALUMINUM CHIPS and SUPER DUTY ALUMINUM PAINT are lightweight options.